

Limits unless otherwise stated:

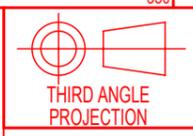
1. Fabricated	± 0.75
2. Sand-Cast	± 0.35
3. Forging	± 0.25
4. Die-Cast	± 0.25
5. Moulded	± 0.15
6. Machined	± 0.25mm
7. Angular	± 0.50degree

Fits unless otherwise stated:

1. Free Running	= H9/d9
2. Running	= H8/f8
3. Clearance	= H7/h6
4. Sliding	= H7/g6
5. Interference	= H7/u6

Surface finishes unless otherwise stated:

1. Sand-Cast	= 16.0µm
2. Drilling	= 6.3µm
3. Forging	= 6.3µm
4. Milling	= 3.2µm
5. Turning	= 3.2µm
6. Boring	= 3.2µm
7. Die-Cast	= 1.6µm
8. Reaming	= 1.6µm
9. Grinding	= 0.8µm
10. Honing	= 0.4µm
11. Polishing	= 0.2µm



Dimensions in millimetres

Drawing to BS8888:2004

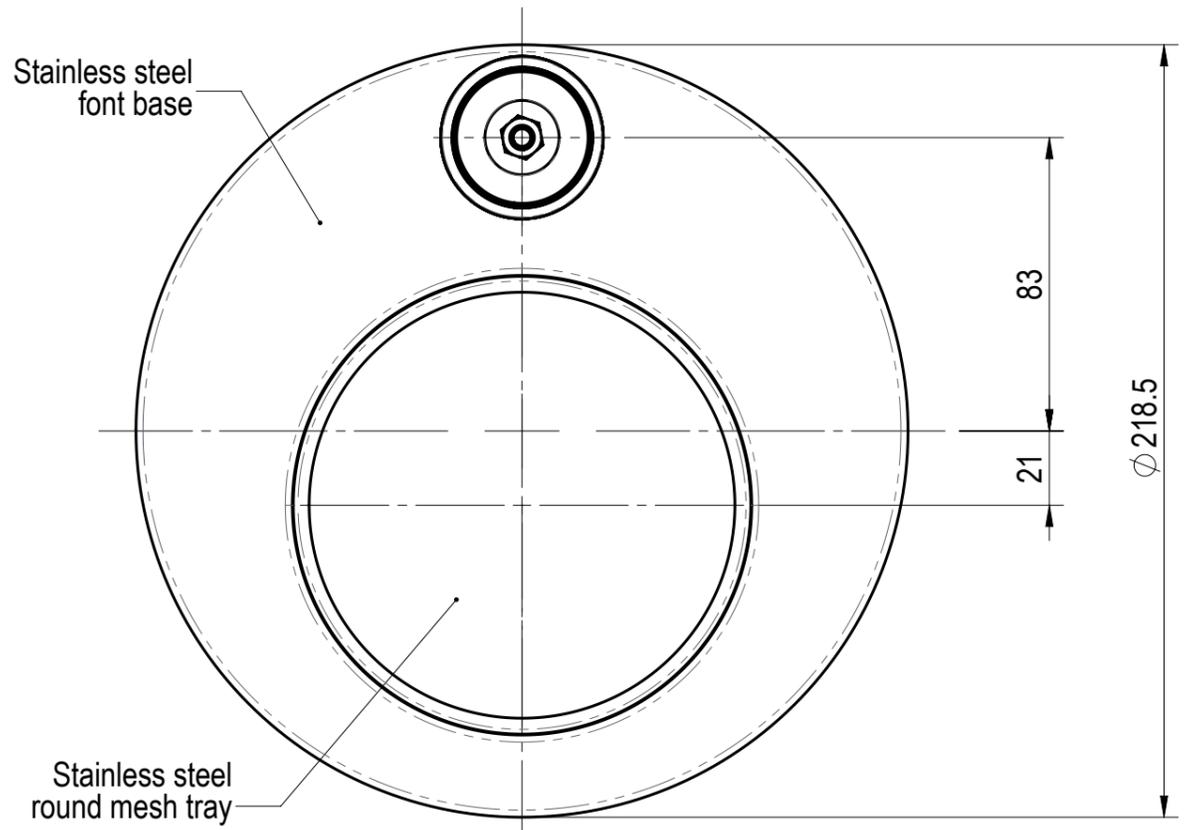
Screw threads to BS 8498:2008

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Features marked with this symbol: must be referred to in the manufacturing control plan

REVISIONS					
Rev	XXXX YYYY	Last Change(s)	ECO	Date	Init
A		First release.	0000	17/05/2012	EVG

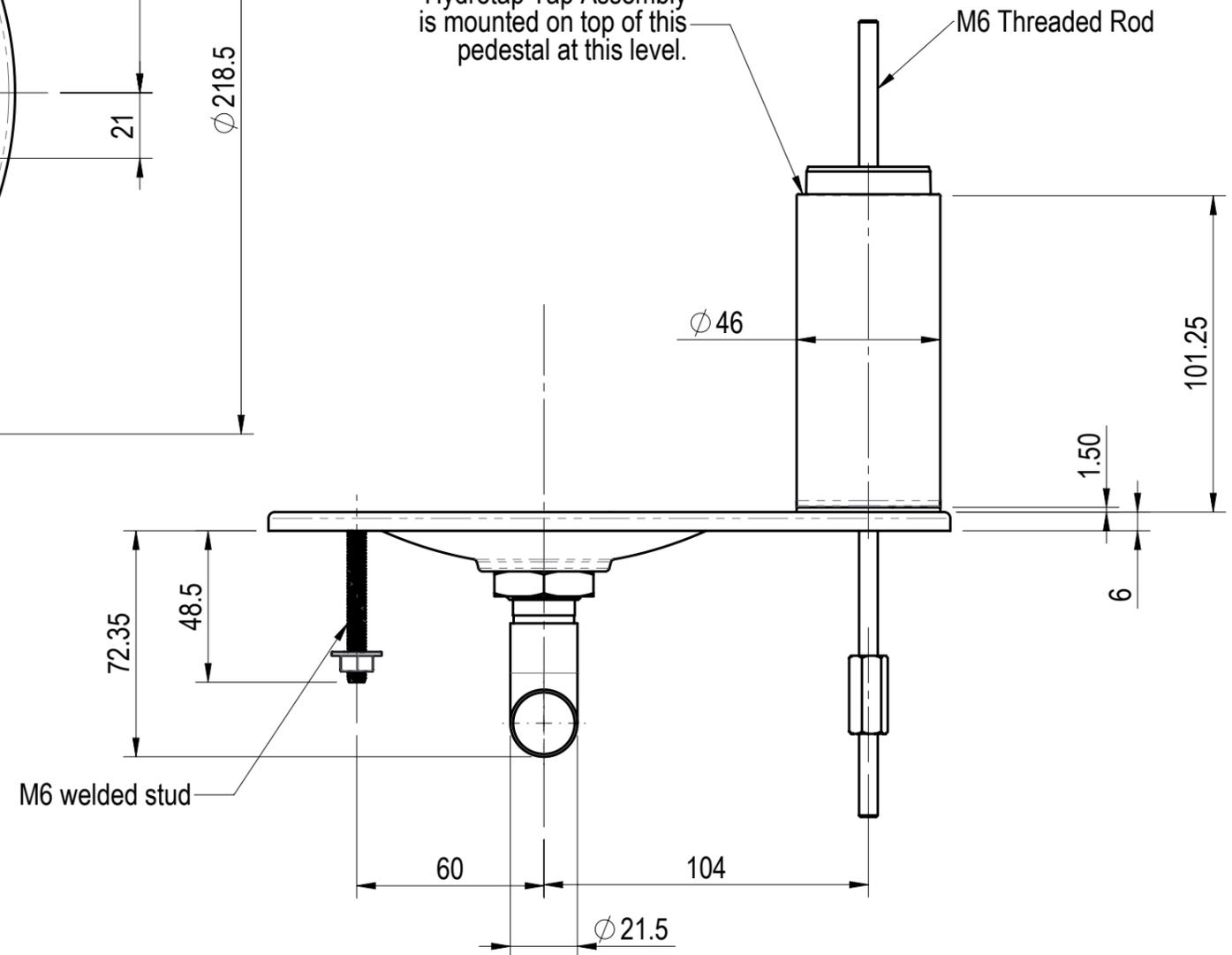


TOP VIEW
SCALE 1 : 2

Stainless steel round mesh tray

Stainless steel font base

Hydrotap Tap Assembly is mounted on top of this pedestal at this level.

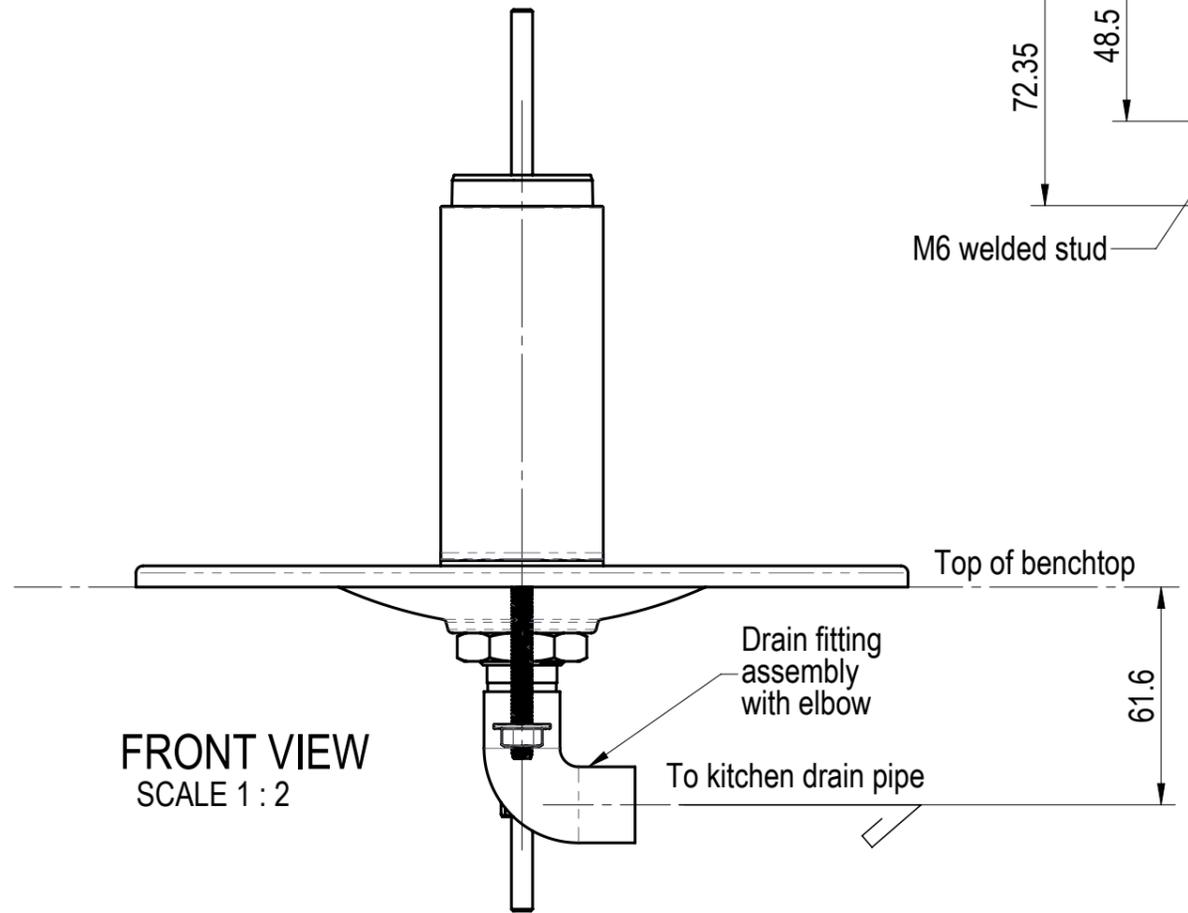


SIDE VIEW
SCALE 1 : 2

M6 Threaded Rod

M6 welded stud

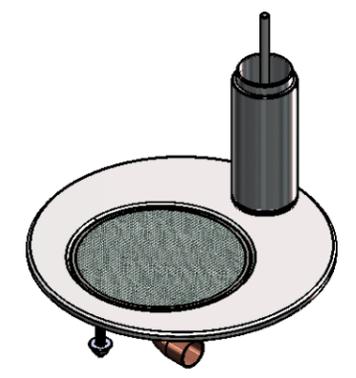
Top of benchtop



FRONT VIEW
SCALE 1 : 2

Drain fitting assembly with elbow

To kitchen drain pipe



Isometric View (1:1)
Configuration : 90915-Miniboil Elite

Use 89760 Template Font Mounting-Miniboil Elite to cut the required hole clearances to mount this font assembly on top of a kitchen benchtop.

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Manufacturing Instructions Make or Buy : Make Manufacturing Route : See Components Raw material : See Components Remove all sharp edges. This drawing ONLY details information which cannot be ascertained from the 3D geometry of the part(s) attached. Model & dimensions are AFTER all finishing operations. Comments : Converted by nickm @ 10/05/2012 14:53:38		Approved by : Unapproved on 1/01/2001 Checked by : Unchecked on 1/01/2001 Updated by : edgarg on 25/02/2014 12:18:42 PM Material : See Components Finish : See Components		Description : Font Kit - Miniboil Elite & G4 Tap Project : HydroTap® Model : 90046! Drawing : 90915 Volume (cm3) : 149.6 Area (cm2) : 1793.8 Mass (g) : 935.2 Density (g/cm3) : 6.3		Configuration : 90915-Miniboil Elite Created by & on : edgarg on 28/01/2010 Created by & on : Engineer on 17/05/2012 Rev : A Size : A3	
Potable? : No Recyclable? : No Handed? : No	Derived from : New Colour : Proprietary Status : Production	Scale : 1:1 Sheet : 1 of 1	Drawing Property	Part Property			